

TECHNICAL DATA SHEET TRIPOR 204

High Density 110 kg/m³ Polyurethane Foam System

TRIPOR 204 is a 110 kg/m³ high density two-part closed cell rigid foam system which may be used to manufacture mouldings. It is also suitable for structural infill of fibreglass components and relies on the thorough mixing of two low viscosity liquids by either hand or machine mix techniques. Contains no CFC's or HCFC's and therefore has an Ozone Depletion Potential (O.D.P.) of zero.

APPLICATIONS

- Core material in GRP structures to increase stiffness & for load bearing.
- Infill of structural GRP manufacturing, including components, sections and shaping.
- Fast reacting, good for smaller mouldings & castings.

PROCESSING

TRIPOR 204 is suitable for the manufacture of structural rigid foam. It is fast reacting relying on the thorough mixing of two low viscosity liquids by pour in place hand or drill mixing processes.

- In hand mixing the Component A should be pre-mixed for at least one minute to aerate it, before mixing with the Component B. After mixing, the foam should be immediately transferred to the mould or cavity to be filled. Pouring should be finished before there is any significant amount of expansion.
- Best results are obtained if the foam rise is restricted, but it may be free risen if necessary.
- The foam should be processed between the temperatures of 18 – 23 °C, best results are achieved if the surfaces in contact with the rising foam are at a temperature of at least 25 °C.

TYPICAL PROPERTIES


Appearance	Tripor 204 Component A Tripor Component B	Clear, hazy straw like liquid Dark brown liquid
Density	Tripor 204 Component A Tripor Component B	1.06 g/cm ³ 1.23 g/cm ³
Mix ratio (w/w) – parts by weight	Tripor 204 Component A Tripor Component B	100 grams 133 grams
Cream Time	121 g at 20 °C	20 - 25 seconds
String Time	121 g at 20 °C	75 - 100 seconds
Rise Time	121 g at 20 °C	110 - 125 seconds
Foam Density	Free rise	105 - 115 kg/m ³
Core Density	Cut from foam core	95 – 105 kg/m ³

STORAGE & HANDLING


It is extremely important that the drums should be re-sealed immediately after use to prevent the entry of moisture which will adversely affect the resultant foam. The shelf life of the materials is five months when stored in sealed drums within the recommended temperature range of 10 - 30°C, but users are recommended not to hold in stock longer than necessary.

PLEASE SEE THE SEPARATE SAFETY DATA SHEETS BEFORE USING THESE PRODUCTS.

The data contained in this sheet is to our knowledge true and accurate, but recommendations are made without guarantee or warranty since application and conditions are outside our control. It is suggested that users should carry out their own tests to ensure 'Tripor 204' meets their requirements.

 44 (0) 1663 740120

 sales@tridentfoams.co.uk

 BKB House, Goyt Valley Industrial Estate, Off Station Road, Furness Vale, High Peak, SK23 7SN

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